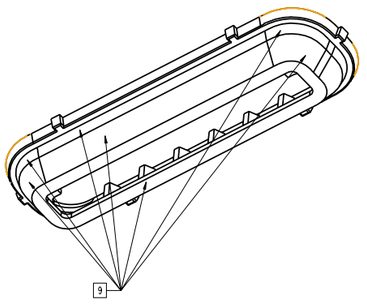

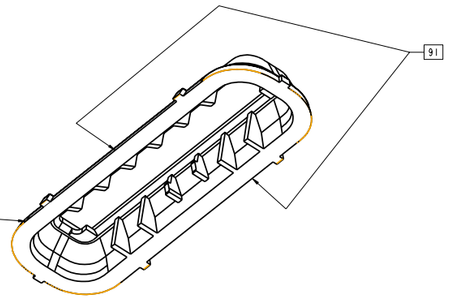

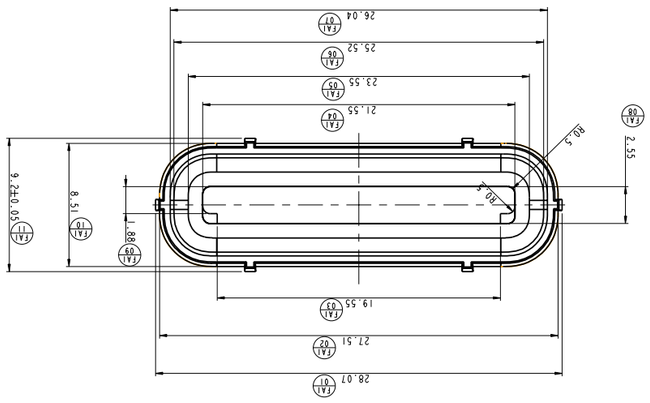

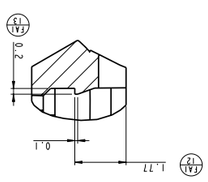

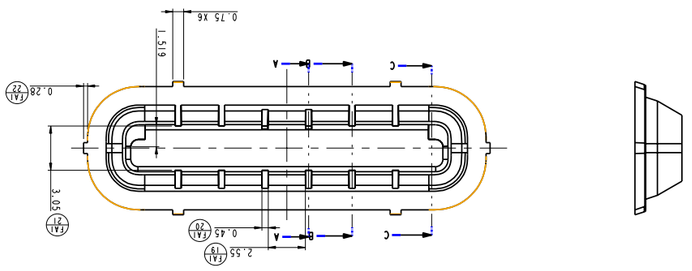

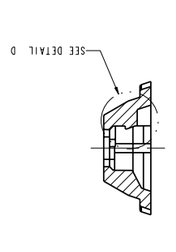

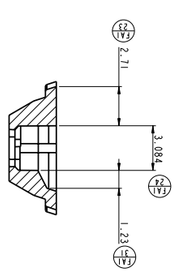

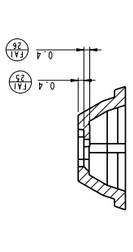

NOTES:

1 INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M-2002.

2 ALL GEOMETRY IS TO BE DERIVED FROM THE CAD DATABASE. CRITICAL TO FUNCTION DIMENSIONS CALLED OUT ON THIS DRAWING ARE ONLY FOR INSPECTION PURPOSES.

3 MATERIAL TO BE ABS

4 NOMINAL WALL THICKNESS TO BE 0.75.

5 MOLD FINISH TO BE "SPI C-3" ON ALL INTERIOR (NON-APPEARANCE)UNSPECIFIED SURFACES.

6 MOLD FINISH TO BE "FINE EDM" Ra<=0.268 WHERE SPECIFIED. THESE SURFACES ARE QUALITY CLASS "A"

7 PARTING LINE MISMATCH NOT TO EXCEED 0.10.

8 FLASH NOT TO EXCEED 0.05.

9 MOLD DESIGN TO MINIMIZE EJECTION PIN MARKS, GATE BLUSH, FLOW LINES AND WELD MARKS. MOLD CONSTRUCTION TO CONFORM TO GOOD MOLDING INDUSTRY PRACTICES AS STATED IN THE CURENT EDITION OF "STANDARDS AND PRACTICES OF PLASTIC CUSTOM MOLDERS BY THE SOCIETY OF THE PLASTICS INDUSTRY, INC.

12 0% REGRIND PERMISSABLE.

13 PART TO BE FREE OF MOLD RELEASE ON APPEARANCE SURFACES.

15 DIMENSIONS MARKED WITH (FAI XXX) ARE TO BE USED FOR PROCESS CONTROL.

16 EDGE GATE INTO EITHER OF INDICATED AREAS. GATE VESTIGE OF MAX. 0.2 MM DEEP ALLOWED. GATE VESTIGE TRIM NOT TO EXCEED 0.10 MM BEYOND FLUSH.

DIMENSIONS ARE IN MILLIMETERS	METRIC	Apple Computer, Inc.	
TOLERANCES (UNLESS OTHERWISE SPECIFIED)		NOTICE OF PROPRIETARY PROPERTY: THE INFORMATION CONTAINED HERE IN IS THE PROPRIETARY PROPERTY OF APPLE COMPUTER, INC. THE POSSESSOR AGREES TO THE FOLLOWING: (.) TO MAINTAIN THIS DOCUMENT IN CONFIDENCE (..) NOT TO REPRODUCE OR COPY IT (...) NOT TO RELEASE OR PUBLISH IT IN WHOLE OR PART (+) ALL RIGHTS RESERVED	
0 - 2 ± 0.05			
2 - 10 ± 0.08			
10 - 50 ± 0.10	PRO/E CAD MODEL		
50 - 100 ± 0.15	815-8471-13	CONNECTOR SLEEVE	
100 - 200± 0.20	SCALE 5/1		
> 200 ± 0.30	THIRD ANGLE PROJECTION		
ANGLES ± 0.5°	SIZE D	DRAWING NO 815-8471	REV 13
DO NOT SCALE DRAWING			SHEET 1 OF 1

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