

NOTES: (UNLESS OTHERWISE SPECIFIED)

- 1 INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M-2002.
- 2 ALL GEOMETRY IS TO BE DERIVED FROM THE CAD DATABASE. CRITICAL TO FUNCTION DIMENSIONS CALLED OUT ON THIS DRAWING ARE ONLY FOR INSPECTION PURPOSES.
- 3 MATERIAL: PC/ABS GE CUI650, RESIN COLOR: ARCTIC WHITE.
- 4 APPEARANCE SURFACES TO CONFORM TO APPLE COSMETIC SPECIFICATION 062-2006.
- 5 MOLD FINISH TO BE "SPI A-2" ON ALL COSMETIC SURFACES.
- 6 RADIUS ALL INTERNAL SHARP CORNERS TO 0.25mm.
- 7 PARTING LINE MISMATCH AND FLASH NOT TO EXCEED 0.05 mm.
- 8 MOLD DESIGN TO MINIMIZE GATE BLUSH, FLOW LINES AND WELD MARKS. MOLD CONSTRUCTION TO CONFORM TO GOOD MOLDING INDUSTRY PRACTICES AS STATED IN THE CURRENT EDITION OF "STANDARDS AND PRACTICES OF PLASTIC CUSTOM MOLDERS BY THE SOCIETY OF THE PLASTICS INDUSTRY, INC.
- 9 TOOL DESIGN MUST BE REVIEWED BY APPLE COMPUTER, INC TOOLING ENGINEER PRIOR TO FABRICATION.
- 10 MOLD TO BE PROPERTY OF APPLE COMPUTER, INC AND SHALL BE MARKED WITH APPLE'S NAME, APPROPRIATE PART NUMBER AND DATE.

11 GATE TO BE MACHINED SUB-FLUSH -0.05 / -0.35 mm

12 0% REGRIND PERMISSIBLE.

13 PART TO BE FREE OF MOLD RELEASE ON APPEARANCE SURFACES.

14 TOLERANCES DESIGNATED WITH SYMBOL SHALL BE PRODUCED WITH STATISTICAL TOLERANCE PROCESS CONTROLS. IN ORDER TO USE THE TOLERANCE ON A FEATURE, THE STATISTICAL PROCESS (CP, CPK, ETC.) OF THE PART MUST BE VALIDATED AND APPROVED BY APPLE SQE.

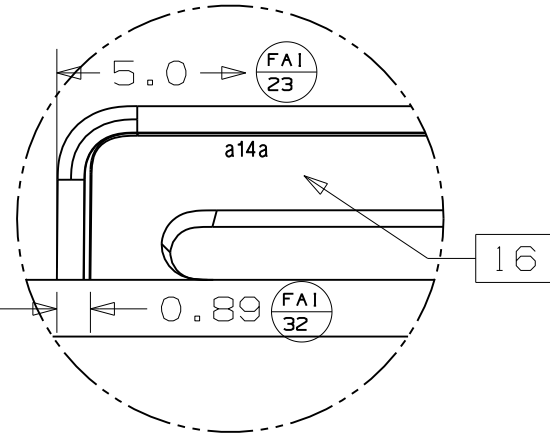
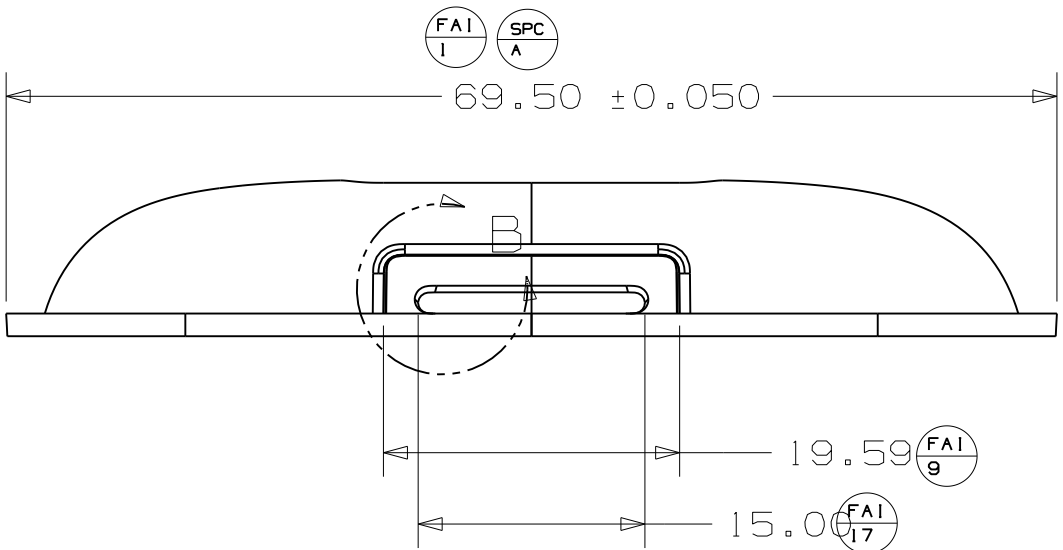
15 MUST COMPLY WITH THE EUROPEAN RoHS DIRECTIVE, 2002/95/EC AND APPLE RoHS COMPLIANCE SPECIFICATION 069-1111 AND APPLE REGULATED SUBSTANCE SPECIFICATION 069-0135.

16 MARK TOOL AND CAVITY # IN INDICATED LOCATION CHARACTER SIZE 1mm, RAISED 0.04 mm, FORMAT: TOOL # PLUG # CAV # TOOL AND CAV NUMBER SHALL BE IN LETTER, a, b, c, d,

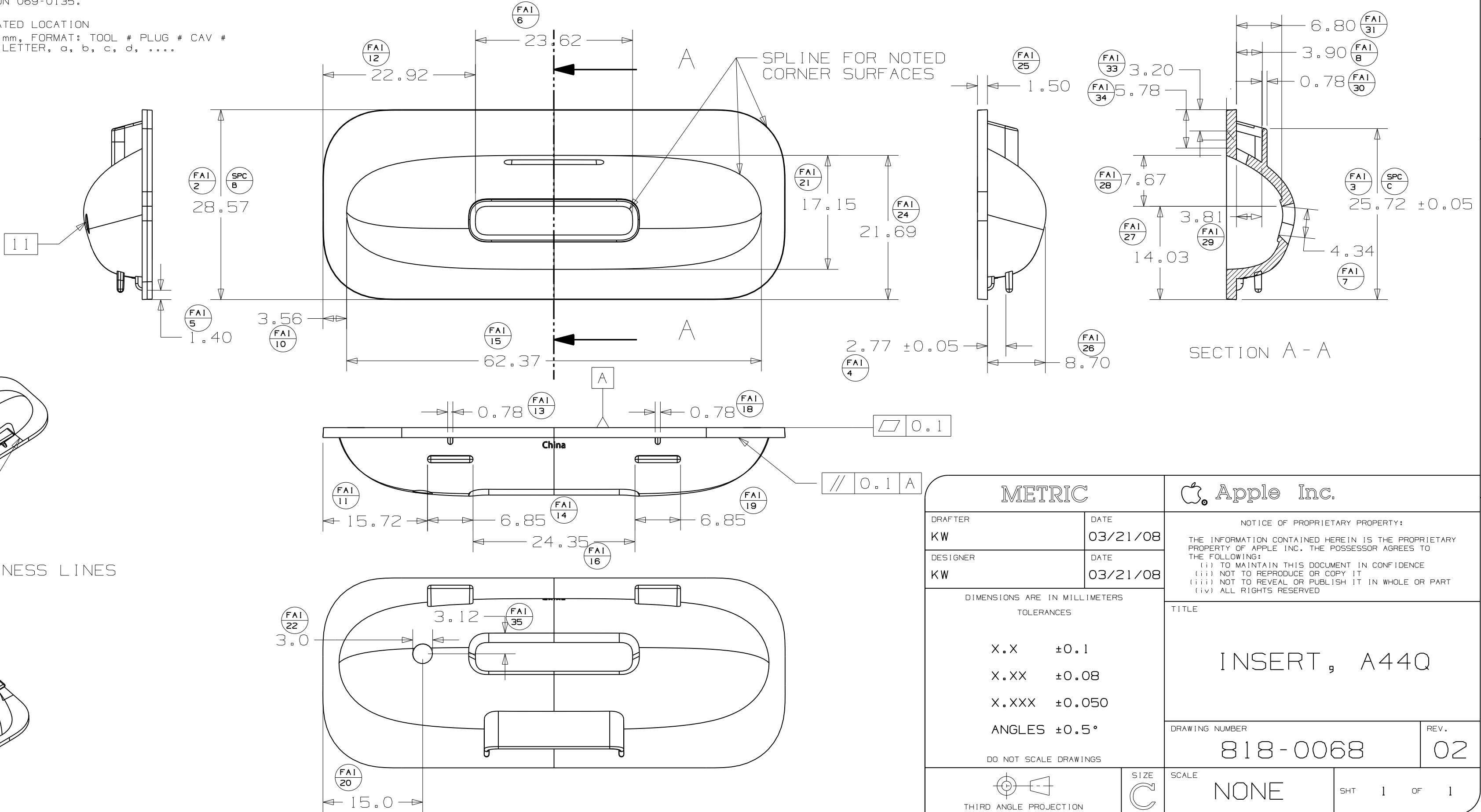
REV	RFA#	DESCRIPTION OF REVISION
01	563211	INITIAL TOOL RELEASE
02	563211	ADD GATE CENTER DIMENSION AND FLATNESS TOLERANCE

KWALSH 03/21/08

KWALSH 03/26/08



DETAIL B
SCALE 5:1



SECTION A - A

WITNESS LINES

METRIC		Apple Inc.	
DRAFTER	DATE	NOTICE OF PROPRIETARY PROPERTY: THE INFORMATION CONTAINED HEREIN IS THE PROPRIETARY PROPERTY OF APPLE INC. THE POSSESSOR AGREES TO THE FOLLOWING: (i) TO MAINTAIN THIS DOCUMENT IN CONFIDENCE (ii) NOT TO REPRODUCE OR COPY IT (iii) NOT TO REVEAL OR PUBLISH IT IN WHOLE OR PART (iv) ALL RIGHTS RESERVED	
KW	03/21/08		
DESIGNER	DATE	TITLE	
KW	03/21/08		
DIMENSIONS ARE IN MILLIMETERS TOLERANCES X.X ±0.1 X.XX ±0.08 X.XXX ±0.050 ANGLES ±0.5° DO NOT SCALE DRAWINGS		INSERT , A44Q	
		DRAWING NUMBER	
818-0068		02	
SIZE		SCALE	
C		NONE	
THIRD ANGLE PROJECTION		SHT 1 OF 1	