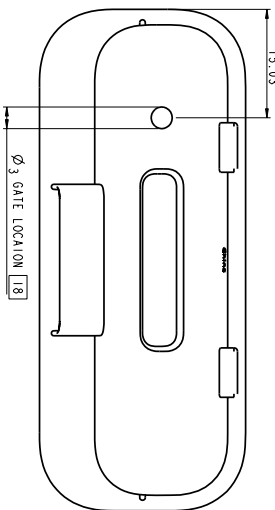
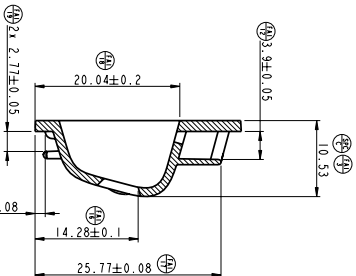
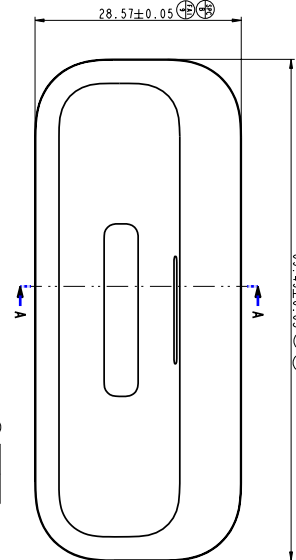
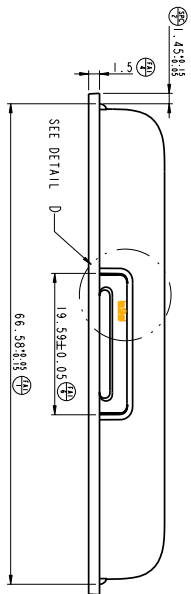
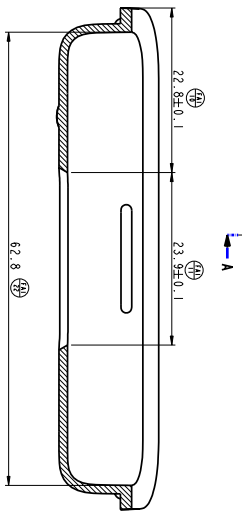
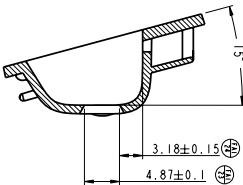
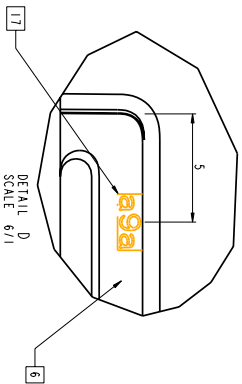
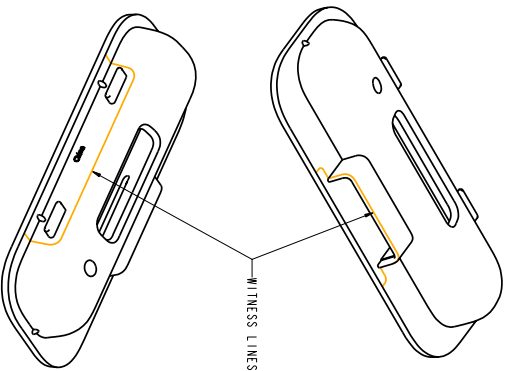


- NOTES:
- 7 PARTING LINE MISMATCH NOT TO EXCEED 0.1.
- 8 FLASH NOT TO EXCEED 0.05.
- 9 MOLD DESIGN TO MINIMIZE GATE BLUSH, FLOW LINES AND WELD MARKS. MOLD CONSTRUCTION TO CONFORM TO GOOD MOLDING INDUSTRY PRACTICES AS STATED IN THE CURRENT EDITION OF "STANDARDS AND PRACTICES OF PLASTIC CUSTOM MOLDERS BY THE SOCIETY OF THE PLASTICS INDUSTRY, INC."
- 12 GATE VESTIGE NOT TO EXCEED 0.3mm AS NOTED IN THE DRAWING.
- 17 MARK TOOL AND CAVITY NUMBER IN INDICATED LOCATION. CHARACTER SIZE SHALL BE 0.4mm FORMAT: TOOL# PLUG# CAV#
- 18 GATE TO BE MACHINED TO BE FLUSH +0/-0.1



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0 - 2	± 0.05				
2 - 10	± 0.08				
10 - 50	± 0.10				
50 - 100	± 0.15				
100 - 200	± 0.20				
> 200	± 0.30				
ANGLES ± 0.5°					
DO NOT SCALE DRAWING					
		THIRD ANGLE PROJECTION 2 / 1			
		DOCK INSERT 5G iPod (30GB)			
		DRAWING NO 815-8461			
		SHEET 1 OF 1			