REV	RFA#	DESCRIPTION OF REVISION
A	454323	PRODUCTION RELEASE WIM 09AUG06

NOTES: (UNLESS OTHERWISE SPECIFIED)

1 INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M-2002.

2 ALL GEOMETRY IS TO BE DERIVED FROM THE CAD DATABASE. CRITICAL TO FUNCTION DIMENSIONS CALLED OUT ON THIS DRAWING ARE ONLY FOR INSPECTION PURPOSES.

5 MOLD FINISH TO BE "SPI A-2" ON ALL COSMETIC SURFACES.

6 RADIUS ALL INTERNAL SHARP CORNERS TO 0.25mm.

7 PARTING LINE MISMATCH AND FLASH NOT TO EXCEED 0.05 mm.

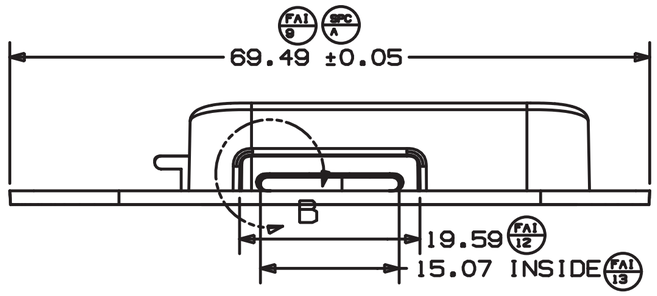
8 MOLD DESIGN TO MINIMIZE GATE BLUSH, FLOW LINES AND WELD MARKS. MOLD CONSTRUCTION TO CONFORM TO GOOD MOLDING INDUSTRY PRACTICES AS STATED IN THE CURRENT EDITION OF "STANDARDS AND PRACTICES OF PLASTIC CUSTOM MOLDERS BY THE SOCIETY OF THE PLASTICS INDUSTRY, INC.

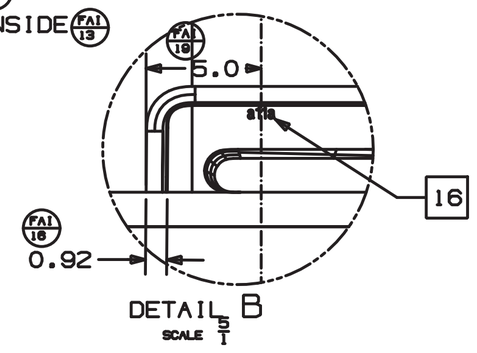
[11] GATE TO BE MACHINED TO BE FLUSH +0 / -0.1mm

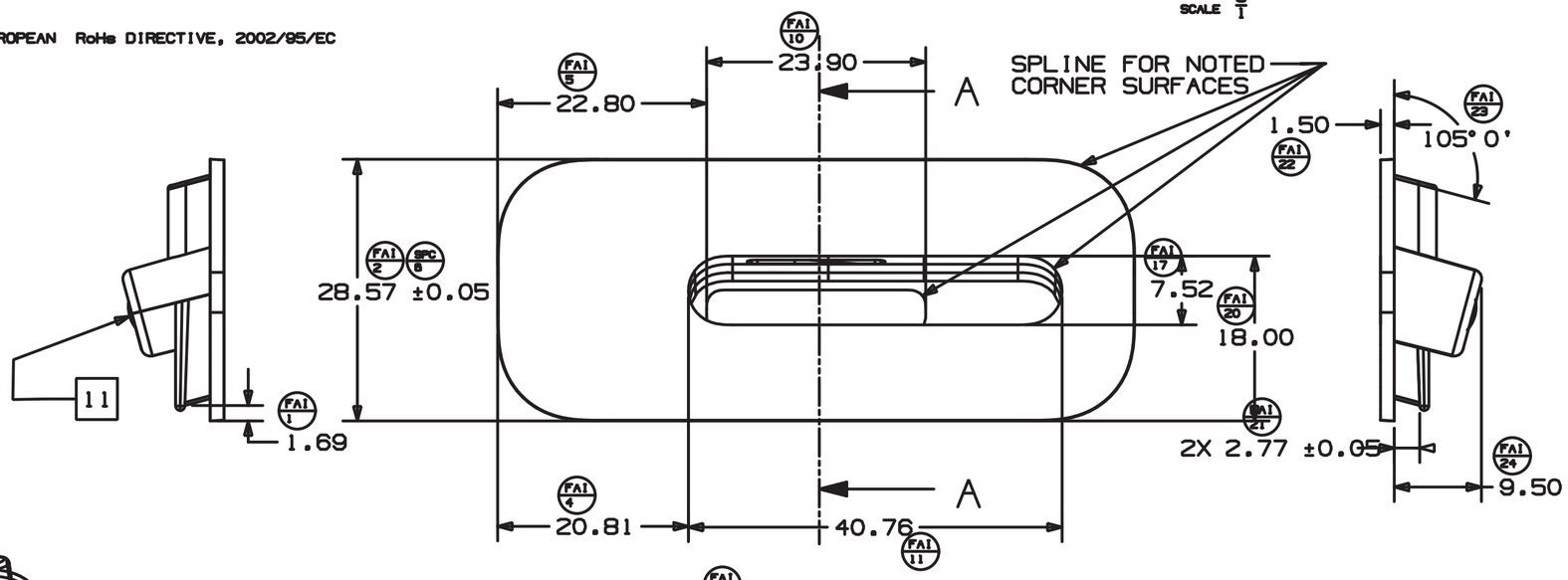
12 0% REGRIND PERMISSIBLE.

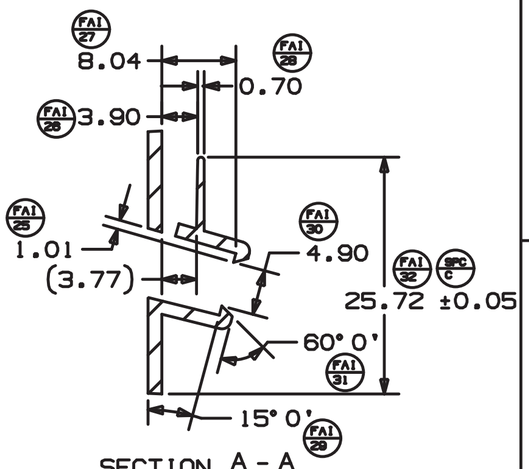
13 PART TO BE FREE OF MOLD RELEASE ON APPEARANCE SURFACES.

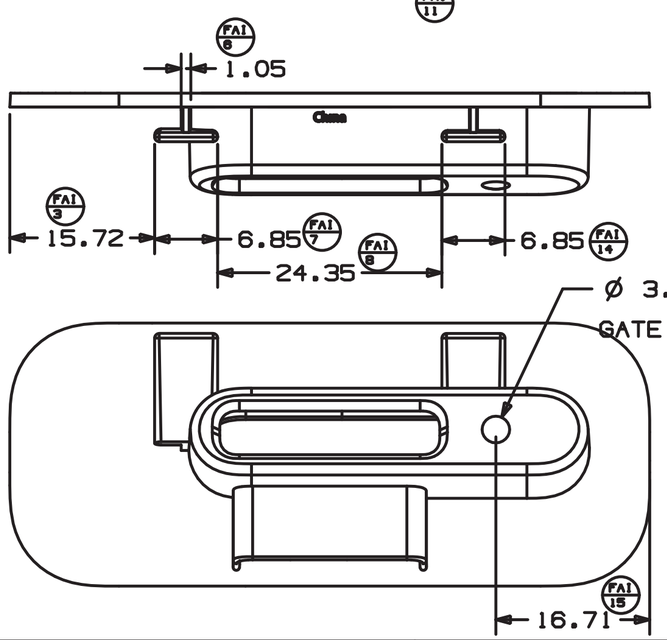
15 MUST COMPLY WITH THE EUROPEAN RoHs DIRECTIVE, 2002/95/EC

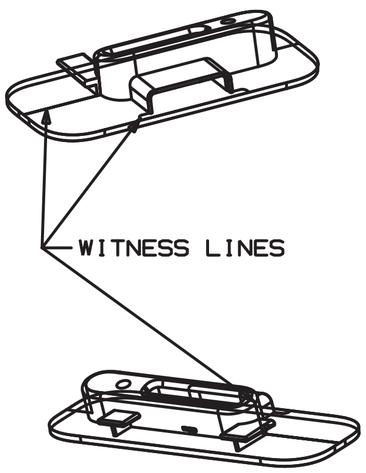












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DRAFTER: WC	DATE: 05/18/06	NOTICE OF PROPRIETARY PROPERTY: THE INFORMATION CONTAINED HEREIN IS THE PROPRIETARY PROPERTY OF APPLE COMPUTER, INC. THE POSSESSOR AGREES TO THE FOLLOWING: (i) TO MAINTAIN THIS DOCUMENT IN CONFIDENCE (ii) NOT TO REPRODUCE OR COPY IT (iii) NOT TO REVEAL OR PUBLISH IT IN WHOLE OR PART (iv) ALL RIGHTS RESERVED
DESIGNER: WC	DATE: 05/18/06	
DIMENSIONS ARE IN MILLIMETERS TOLERANCES 0 > - < 2 ±0.05 2 > - < 10 ±0.08 10 > - < 50 ±0.10 50 > - < 100 ±0.15 100 > - < 200 ±0.00 200 > - ±0.00 ANGLES ±0.50° DO NOT SCALE DRAWINGS		TITLE: INSERT, DOCK iPOD NANO (2ND GENERATION)
THIRD ANGLE PROJECTION	SIZE C	DRAWING NUMBER: 815-8973 REV. A
		SCALE: NONE SHT 1 OF 1

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