REV	ECO#	DESCRIPTION OF REVISION

NOTES: (UNLESS OTHERWISE SPECIFIED)

1 INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M-2002.

2 ALL GEOMETRY IS TO BE DERIVED FROM THE CAD DATABASE. CRITICAL TO FUNCTION DIMENSIONS CALLED OUT ON THIS DRAWING ARE ONLY FOR INSPECTION PURPOSES.

3 MATERIAL: PC/ABS GE CU1650, RESIN COLOR: ARCTIC WHITE.

4 APPEARANCE SURFACES TO CONFORM TO APPLE COSMETIC SPECIFICATION 062-2006.

5 MOLD FINISH TO BE "SPI A-2" ON ALL COSMETIC SURFACES.

6 RADIUS ALL INTERNAL SHARP CORNERS TO 0.25mm.

7 PARTING LINE MISMATCH AND FLASH NOT TO EXCEED 0.05 mm.

8 MOLD DESIGN TO MINIMIZE GATE BLUSH, FLOW LINES AND WELD MARKS. MOLD CONSTRUCTION TO CONFORM TO GOOD MOLDING INDUSTRY PRACTICES AS STATED IN THE CURRENT EDITION OF "STANDARDS AND PRACTICES OF PLASTIC CUSTOM MOLDERS BY THE SOCIETY OF THE PLASTICS INDUSTRY, INC.

9 TOOL DESIGN MUST BE REVIEWED BY APPLE COMPUTER, INC TOOLING ENGINEER PRIOR TO FABRICATION.

10 MOLD TO BE PROPERTY OF APPLE COMPUTER, INC AND SHALL BE MARKED WITH APPLE'S NAME, APPROPRIATE PART NUMBER AND DATE.

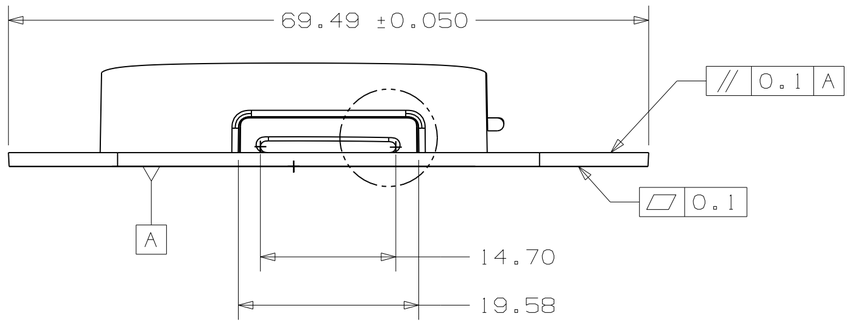
[11] GATE VESTIGE TO BE MACHINED SUB-FLUSH -0.05 / -0.25mm

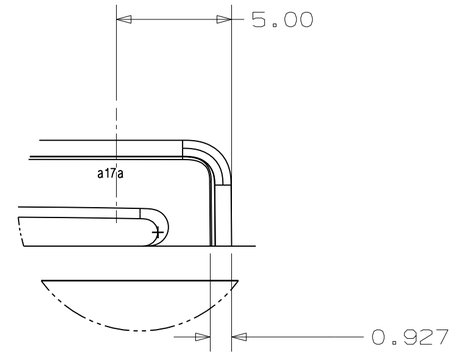
12 0% REGRIND PERMISSIBLE.

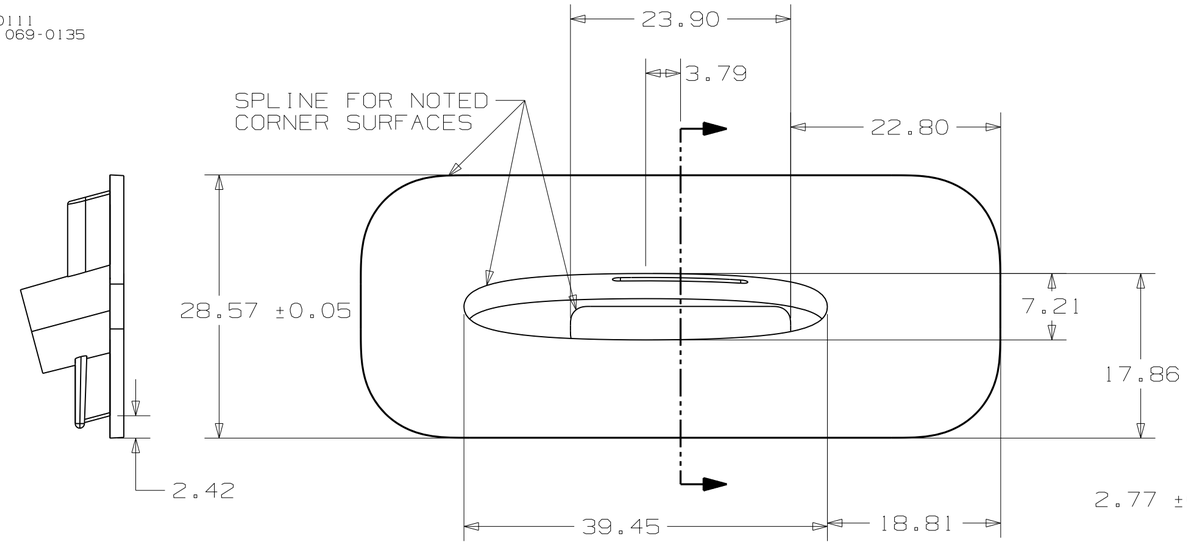
13 PART TO BE FREE OF MOLD RELEASE ON APPEARANCE SURFACES.

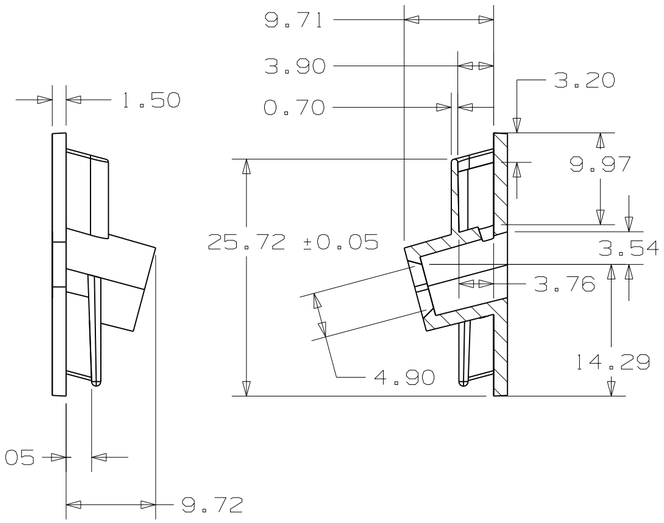
[15] MARK TOOL AND CAVITY # IN INDICATED LOCATION
CHARACTER SIZE 1mm, RAISED 0.04 mm, FORMAT: TOOL # PLUG # CAV # TOOL AND CAV NUMBER SHALL BE IN LETTER, a, b, c, d, ...

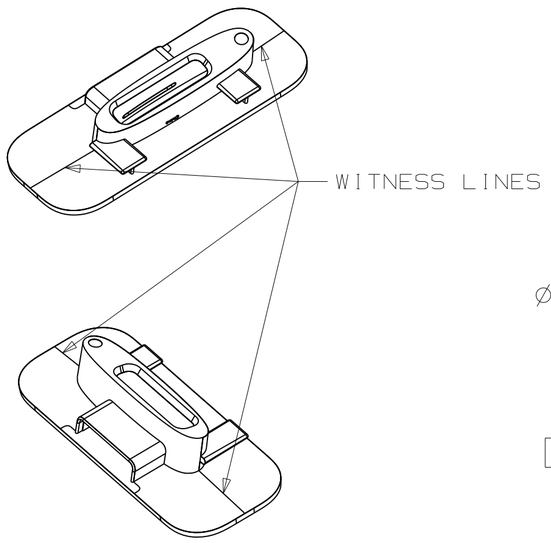
16 ALL HOMOGENEOUS MATERIALS MUST COMPLY WITH THE FOLLOWING ENVIRONMENTAL SPECIFICATIONS:
- APPLE SPECIFICATION ON THE RESTRICTION OF BROMINE AND CHLORINE, 069-1857
- APPLE ROHS COMPLIANCE SPECIFICATION, 069-0111
- APPLE REGULATED SUBSTANCES SPECIFICATION, 069-0135

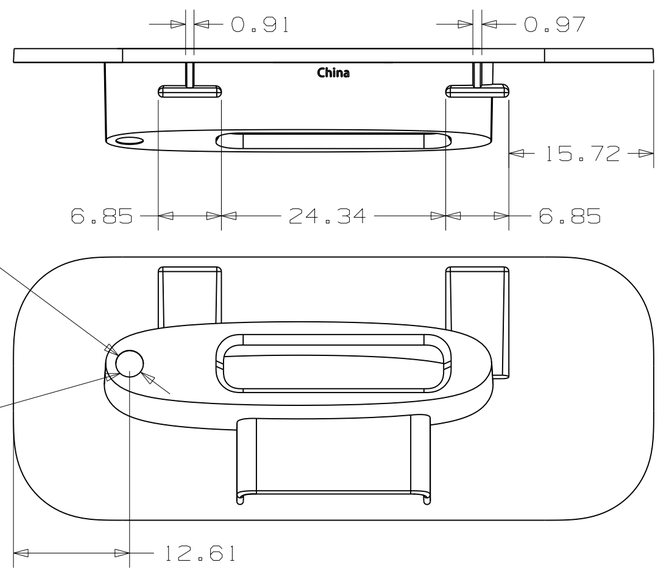












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DESIGNER: IPOD PD	DATE	TITLE: IPOD NANO (5TH GENERATION) INSERT
DIMENSIONS ARE IN MILLIMETERS TOLERANCES 0 > - < 2 ±0.05 2 > - < 10 ±0.08 10 > - < 50 ±0.10 50 > - < 100 ±0.15 100 > - < 200 ±0.20 200 > - ±0.25 ANGLES ±0.50° DO NOT SCALE DRAWINGS		DRAWING NUMBER / REV.
THIRD ANGLE PROJECTION	SIZE C	SCALE: NONE — SHT 1 OF 1

NX GENERATED