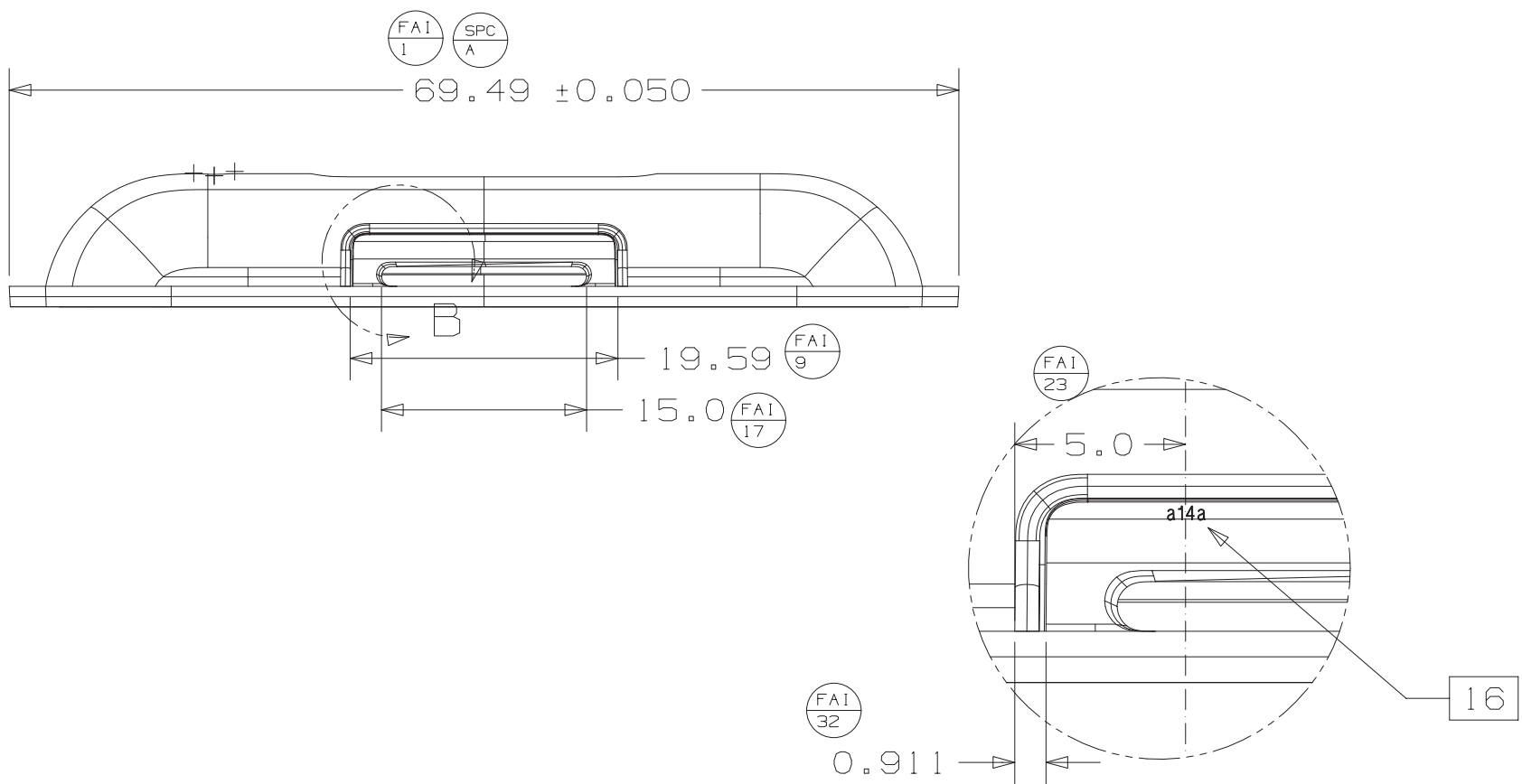
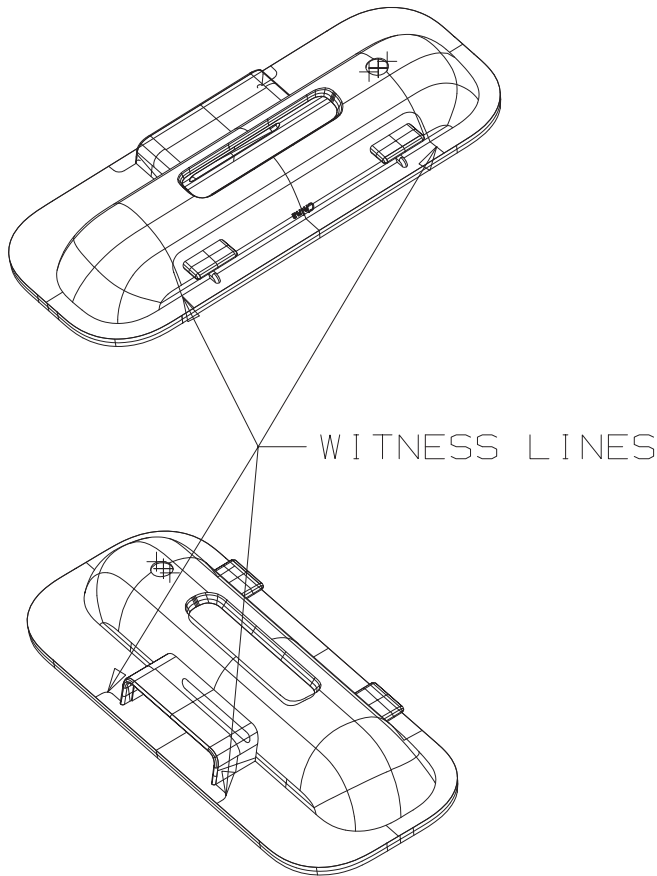
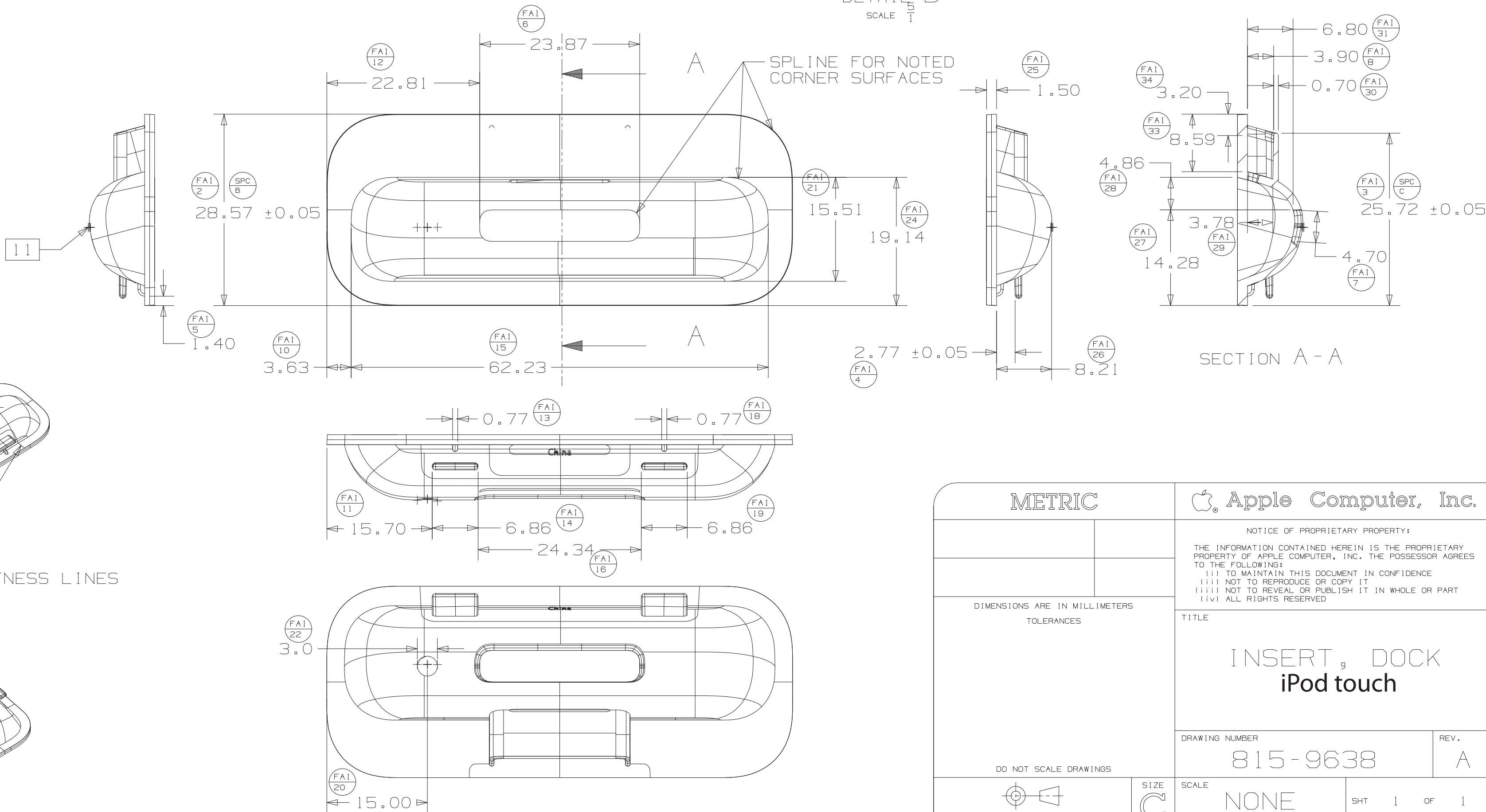


NOTES: (UNLESS OTHERWISE SPECIFIED)

- 1 INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M-2002.
- 2 ALL GEOMETRY IS TO BE DERIVED FROM THE CAD DATABASE. CRITICAL TO FUNCTION DIMENSIONS CALLED OUT ON THIS DRAWING ARE ONLY FOR INSPECTION PURPOSES.
- 6 RADIUS ALL INTERNAL SHARP CORNERS TO 0.25mm.
- 7 PARTING LINE MISMATCH AND FLASH NOT TO EXCEED 0.05 mm.
- 8 MOLD DESIGN TO MINIMIZE GATE BLUSH, FLOW LINES AND WELD MARKS. MOLD CONSTRUCTION TO CONFORM TO GOOD MOLDING INDUSTRY PRACTICES AS STATED IN THE CURRENT EDITION OF "STANDARDS AND PRACTICES OF PLASTIC CUSTOM MOLDERS BY THE SOCIETY OF THE PLASTICS INDUSTRY, INC.
- 11 GATE TO BE MACHINED SUB-FLUSH -0.05 / -0.35 mm
- 12 0% REGRIND PERMISSIBLE.
- 13 PART TO BE FREE OF MOLD RELEASE ON APPEARANCE SURFACES.
- 14 TOLERANCES DESIGNATED WITH SYMBOL SHALL BE PRODUCED WITH STATISTICAL TOLERANCE PROCESS CONTROLS. IN ORDER TO USE THE TOLERANCE ON A FEATURE, THE STATISTICAL PROCESS (CP, CPK, ETC.) OF THE PART MUST BE VALIDATED AND APPROVED BY APPLE SQE.
- 15 MUST COMPLY WITH THE EUROPEAN RoHS DIRECTIVE, 2002/95/EC
- 16 MARK TOOL AND CAVITY # IN INDICATED LOCATION
CHARACTER SIZE 1mm, RAISED 0.04 mm, FORMAT: TOOL # PLUG # CAV #
TOOL AND CAV NUMBER SHALL BE IN LETTER, a, b, c, d,



DETAIL B
SCALE 1



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DIMENSIONS ARE IN MILLIMETERS TOLERANCES		TITLE INSERT, DOCK iPod touch	
DO NOT SCALE DRAWINGS		DRAWING NUMBER 815-9638	REV. A
THIRD ANGLE PROJECTION		SCALE NONE	SHT 1 OF 1