

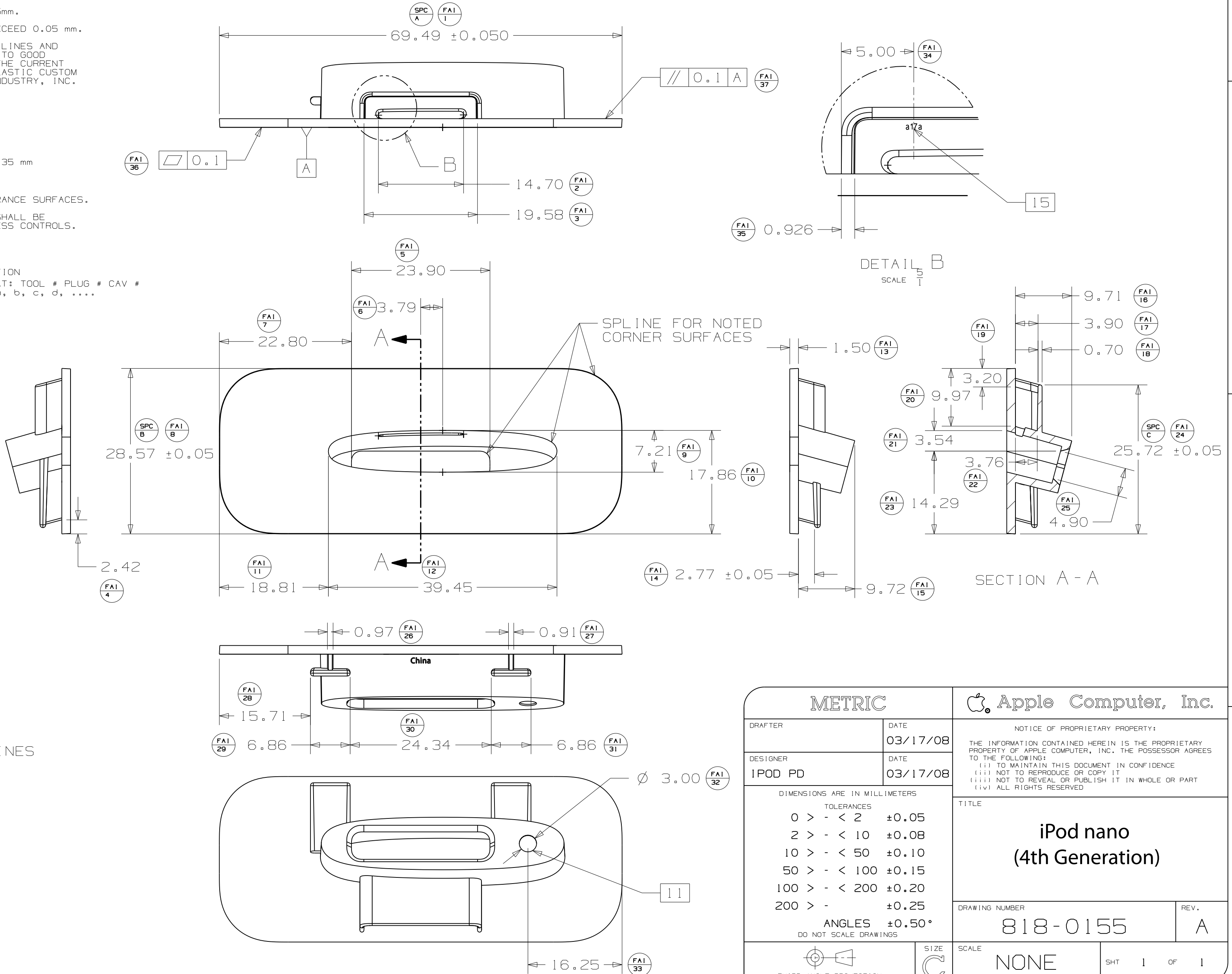
NOTES: (UNLESS OTHERWISE SPECIFIED)

- 1 INTERPRET DIMENSIONS AND TOLERANCES PER ANSI Y14.5M-2002.
- 2 ALL GEOMETRY IS TO BE DERIVED FROM THE CAD DATABASE. CRITICAL TO FUNCTION DIMENSIONS CALLED OUT ON THIS DRAWING ARE ONLY FOR INSPECTION PURPOSES.

- 5 MOLD FINISH TO BE "SPI A-2" ON ALL COSMETIC SURFACES.
- 6 RADIUS ALL INTERNAL SHARP CORNERS TO 0.25mm.
- 7 PARTING LINE MISMATCH AND FLASH NOT TO EXCEED 0.05 mm.
- 8 MOLD DESIGN TO MINIMIZE GATE BLUSH, FLOW LINES AND WELD MARKS. MOLD CONSTRUCTION TO CONFORM TO GOOD MOLDING INDUSTRY PRACTICES AS STATED IN THE CURRENT EDITION OF "STANDARDS AND PRACTICES OF PLASTIC CUSTOM MOLDERS BY THE SOCIETY OF THE PLASTICS INDUSTRY, INC."

- 11 GATE TO BE MACHINED SUB-FLUSH -0.05 / -0.35 mm
- 12 0% REGRIND PERMISSIBLE.
- 13 PART TO BE FREE OF MOLD RELEASE ON APPEARANCE SURFACES.
- 14 TOLERANCES DESIGNATED WITH SYMBOL **XXX** SHALL BE PRODUCED WITH STATISTICAL TOLERANCE PROCESS CONTROLS.

- 15 MARK TOOL AND CAVITY # IN INDICATED LOCATION
CHARACTER SIZE 1mm, RAISED 0.04 mm, FORMAT: TOOL # PLUG # CAV #
TOOL AND CAV NUMBER SHALL BE IN LETTER, a, b, c, d,



METRIC		Apple Computer, Inc.	
DRAFTER	DATE	NOTICE OF PROPRIETARY PROPERTY:	
	03/17/08	THE INFORMATION CONTAINED HEREIN IS THE PROPRIETARY PROPERTY OF APPLE COMPUTER, INC. THE POSSESSOR AGREES TO THE FOLLOWING:	
DESIGNER	DATE	(i) TO MAINTAIN THIS DOCUMENT IN CONFIDENCE	
IPOD PD	03/17/08	(ii) NOT TO REPRODUCE OR COPY IT	
DIMENSIONS ARE IN MILLIMETERS		(iii) NOT TO REVEAL OR PUBLISH IT IN WHOLE OR PART	
TOLERANCES		(iv) ALL RIGHTS RESERVED	
0 > - < 2 ±0.05		TITLE	
2 > - < 10 ±0.08		iPod nano	
10 > - < 50 ±0.10		(4th Generation)	
50 > - < 100 ±0.15		DRAWING NUMBER	
100 > - < 200 ±0.20		818-0155	
200 > - ±0.25		REV. A	
ANGLES ±0.50°		SCALE	
DO NOT SCALE DRAWINGS		NONE	
THIRD ANGLE PROJECTION		SHT 1 OF 1	
SIZE C		GENERATED	